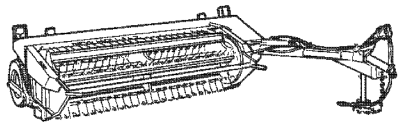


NEW HOLLAND

474
489
492
1465

REPAIR MANUAL

NEW HOLLAND

SERVICE

86630605 10/01

Reprinted

474, 489, 492, 1465 REPAIR MANUAL CONTENTS

The sections used through out all New Holland product Repair manuals may not be used for each product. Each Repair manual will be made up of one or several books.

The sections listed above are the sections utilized for the 474, 489, 492, 1465 Mower-Conditioners.

SECTION 00 - GENERAL INFORMATION

Chapter 1 - General Information

CONTENTS

FOREWORD

Appropriate service methods and correct repair procedures are essential for the safe, reliable operation of all equipment, as well as the personal safety of the individual performing the repair.

This Repair Manual provides troubleshooting and overhaul instructions using recommended procedures and equipment. Following these instructions will ensure the safe, efficient, and timely completion of the service or repair.

The manual is divided into sections which are subdivided into chapters. Each chapter contains information on general operating principles, detailed inspection, overhaul and, where applicable, specific troubleshooting, special tools, and specifications.

Any reference in this manual to right, left, rear, front, top, or bottom is determined by standing behind the machine and looking in the direction of travel.

All data and illustrations in this manual are subject to variations in build specification. This information was correct at the time of issue, but New Holland policy is one of continuous improvement, and the right to change specifications, equipment, or design at any time, without notice, is reserved.

PRECAUTIONARY STATEMENTS

PERSONAL SAFETY

Throughout this manual and on machine decals, you will find precautionary statements ("**DANGER**", "**WARNING**", and "**CAUTION**") followed by specific instructions. These precautions are intended for the personal safety of you and those working with you. Please take the time to read them.

DANGER

This word "DANGER" indicates an immediate hazardous situation that, if not avoided, will result in death or serious injury. The color associated with Danger is RED.

WARNING

This word "WARNING" indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. The color associated with Warning is ORANGE.

CAUTION

This word "CAUTION" indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.

FAILURE TO FOLLOW THE "DANGER", "WARNING", AND "CAUTION" INSTRUCTIONS MAY RESULT IN SERIOUS BODILY INJURY OR DEATH.

MACHINE SAFETY

The precautionary statement ("**IMPORTANT**") is followed by specific instructions. This statement is intended for machine safety.

IMPORTANT: *The word "IMPORTANT" is used to inform the reader of something he needs to know to prevent minor machine damage if a certain procedure is not followed.*

INFORMATION

NOTE: *Instructions used to identify and present supplementary information.*

SAFETY

PRECAUTIONARY STATEMENTS

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. To help prevent accidents, read the following precautions before operating this equipment. Equipment should be operated only by those who are responsible and instructed to do so.

Carefully review the procedures given in this manual with all operators. It is important that all operators be familiar with and follow safety precautions.

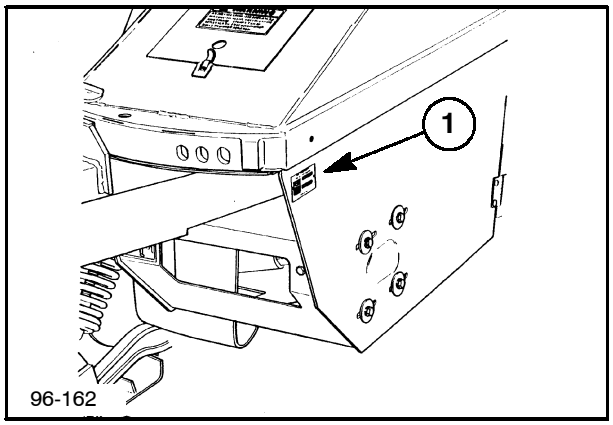
Most farm implement accidents can be avoided by the observance of a few simple safety precautions:

1. **Do not clean, lubricate, or make any adjustments on the mower-conditioner while it is in motion.**
2. **Do not start the mower-conditioner until you know that everyone is clear of the machine and have made sure that no tools are lying on the machine.**
3. **Do not work around the unit in loose clothing that might catch in any of the moving parts.**
4. **Do not attempt to pull material from any part of the mower-conditioner while it is in operation.**
5. **Do not get off the tractor while the mower-conditioner is in operation.**
6. **Use of the optional safety chain is recommended when operating on a public road.**

SERIAL NUMBER

This manual includes information to service all variations of the Models 474, 489, 492 and 1465. For some repairs, different procedures or adjustments may be necessary depending on the serial number of the machine.

The serial number is stamped on an identification plate, 1, on the left side of the main frame.



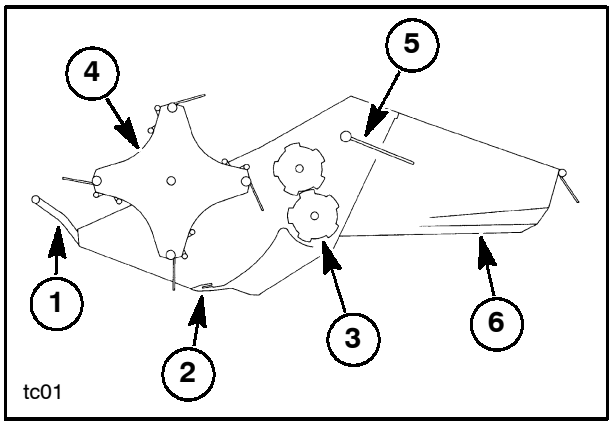
1

HOW THE MOWER-CONDITIONER FUNCTIONS

The mower-conditioner combines cutting and conditioning of the crop in one machine.

The push bar, 1, pushes tall crops forward so they can be cut by the cutter bar, 2, and fed cut end first into the conditioning rolls, 3.

A reel, 4, assists in picking up down crop and in moving crop from the cutter bar to the conditioning rolls. An adjustable swathgate, 5, and windrow forming shields, 6, at the rear deflect the material from the rolls to form a windrow or swath.



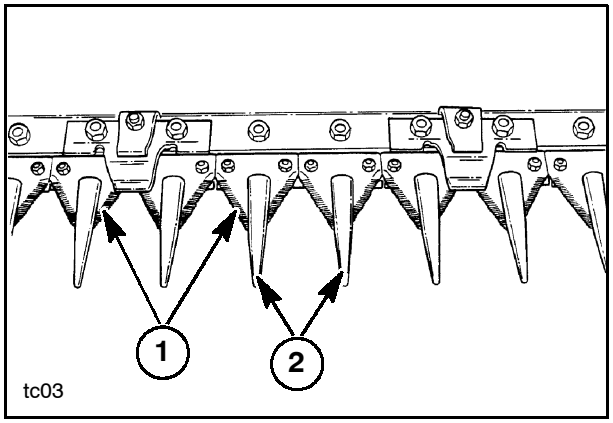
2

The cutter bar has a series of knives, 1, that move back and forth between guards, 2, that include a shear edge. The guards help lift and separate the crop so it can be cut by the knives scissors like action. The knife sections are often referred to as “sickle sections”.

Standard Guards

The mower-conditioner can be ordered equipped with either the standard guards, Figure 3, or stub guards as shown in Figure 4.

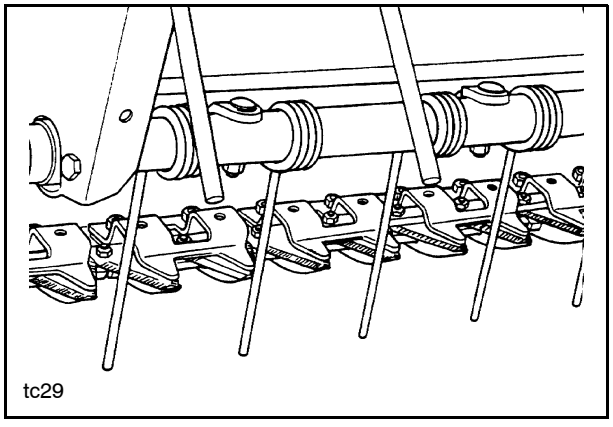
The standard guards are recommended for most conditions. The top lip helps separate and lift the crop and keeps the knife section from lifting away from the ledger surface. The tip of the guard extends ahead of the knife section to protect it from foreign objects.



3

Stub Guards

The stub guards are recommended for use in difficult cutting conditions, such as tangled or wet undergrowth, that tend to plug the cutter bar. The stub guards do not have a top lip, instead the knife is held on the ledger surface by hold down clips at each guard. The tip of the knife extends past the end of the guard and is more susceptible to damage from foreign objects.



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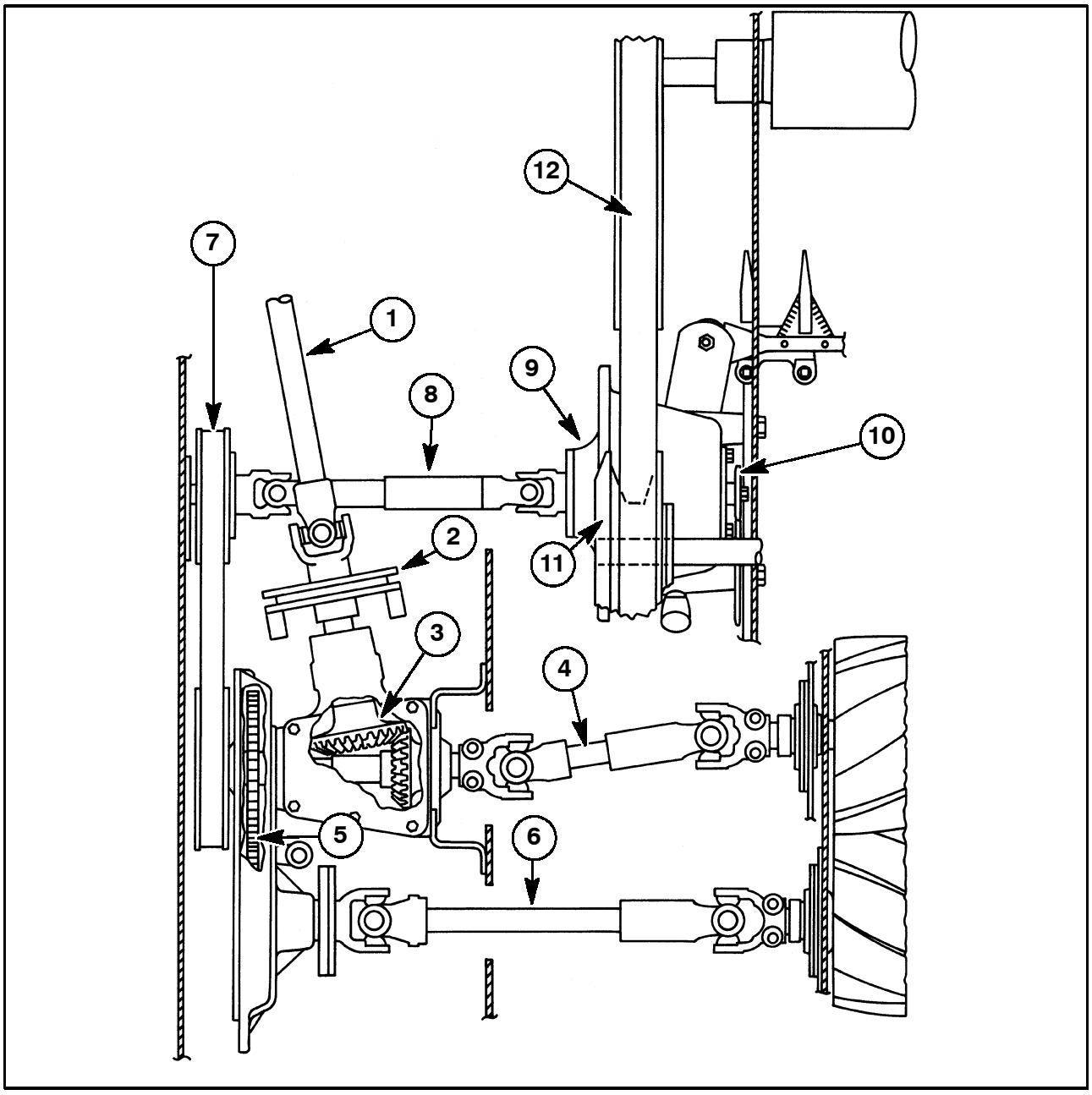


5

POWER DISTRIBUTION

The drive shaft, 1, from the PTO is connected through the slip clutch, 2, to a 100° bevel gearbox, 3.

A PTO, 4, attached to the right of the gearbox drives the upper conditioning roll.

A spur gearbox, 5, at the left of the bevel gearbox supplies power to drive a PTO, 6, for the lower conditioning roll.

A sheave at the left of the spur gearbox drives a belt, 7, that supplies power to a PTO, 8, that drives the enclosed wobble drive gearbox, 9.

A sprocket, 10, at the right of the wobble drive gearbox supplies power to a chain that drives a variable sheave, 11. A belt, 12, from the variable sheave drives the reel.

TAPERED SPLINE CONNECTIONS - HAMMER SEATING

NOTE: *All tapered spline connections must be properly seated to prevent loosening.*

To hammer seat a tapered spline:

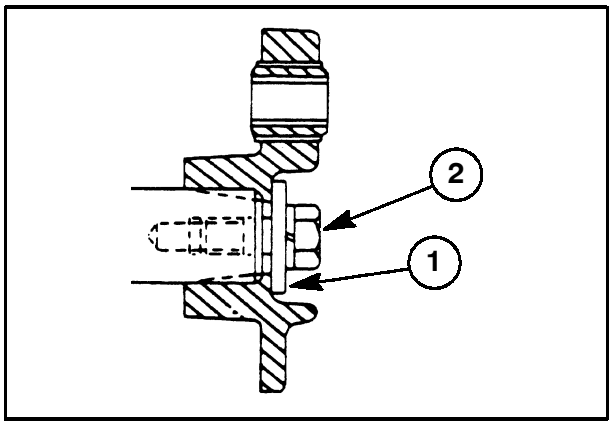
Install the part on the shaft.

Install the special washer, 1; lock washer; and cap screw, 2.

Strike the hub with a punch or driver and heavy hammer.

Retighten the center bolt.

Continue to strike the hub and retighten the cap screw until the torque does not decrease after striking.



6

HARDWARE TORQUE VALUES

Check the tightness of hardware periodically.

Use the following charts to determine the correct torque when checking, adjusting or replacing hardware on the tractor.

IMPORTANT: *DO NOT use the values listed in the charts if a different torque value or tightening procedure is specified in this manual for a specific application. Torque values listed are for general use only.*

Install a lock washer on all bolts unless a locknut or jam nut is specified.

Install a flat washer at all slotted holes unless a carriage bolt or flanged head bolt is specified.

Make sure fastener threads are clean and not damaged.

NOTE: *A torque wrench is necessary to properly torque hardware.*

MINIMUM HARDWARE TIGHTENING TORQUES

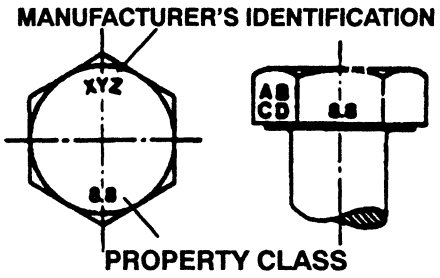
IN NEWTON-METERS (FOOT POUNDS) FOR NORMAL ASSEMBLY APPLICATIONS

METRIC HARDWARE AND LOCKNUTS

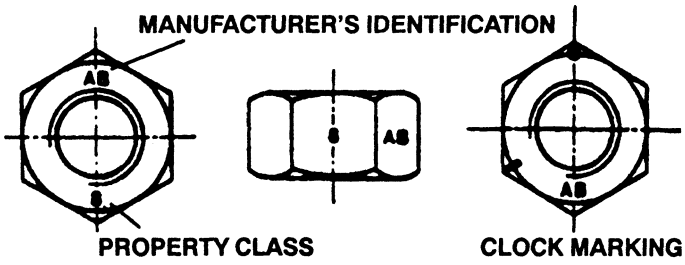
	CLASS 5.8		CLASS 8.8		CLASS 10.9		LOCKNUT
NOMINAL SIZE	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr	CL.8 w/CL8.8 BOLT
M4	1.7 (15*)	2.2 (19*)	2.6 (23*)	3.4 (30*)	3.7 (33*)	4.8 (42*)	1.8 (16*)
M6	5.8 (51*)	7.6 (67*)	8.9 (79*)	12 (102*)	13 (115*)	17 (150*)	6.3 (56*)
M8	14 (124*)	18 (159*)	22 (195*)	28 (248*)	31 (274*)	40 (354*)	15 (133*)
M10	28 (21)	36 (27)	43 (32)	56 (41)	61 (45)	79 (58)	30 (22)
M12	49 (36)	63 (46)	75 (55)	97 (72)	107 (79)	138 (102)	53 (39)
M16	121 (89)	158 (117)	186 (137)	240 (177)	266 (196)	344 (254)	131 (97)
M20	237 (175)	307 (226)	375 (277)	485 (358)	519 (383)	671 (495)	265 (195)
M24	411 (303)	531 (392)	648 (478)	839 (619)	897 (662)	1160 (855)	458 (338)

NOTE: Torque values shown with * are inch pounds.

IDENTIFICATION
HEX CAP SCREW AND CARRIAGE BOLTS
CLASSES 5.6 AND UP



HEX NUTS AND LOCKNUTS
CLASSES 05 AND UP



MINIMUM HARDWARE TIGHTENING TORQUES

IN NEWTON-METERS (FOOT POUNDS) FOR NORMAL ASSEMBLY APPLICATIONS

INCH HARDWARE AND LOCKNUTS

NOMINAL SIZE	SAE GRADE 2		SAE GRADE 5		SAE GRADE 8		LOCKNUTS		NOMINAL SIZE
	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	GR.B w/GR5 BOLT	GR.C w/GR8 BOLT	
1/4	6.2 (55*)	8.1 (72*)	9.7 (86*)	13 (112*)	14 (121*)	18 (157*)	6.9 (61*)	9.8 (86*)	1/4
5/16	13 (115*)	17 (149*)	20 (178*)	26 (229*)	28 (250*)	37 (324*)	14 (125*)	20 (176*)	5/16
3/8	23 (17)	30 (22)	35 (26)	46 (34)	50 (37)	65 (48)	26 (19)	35 (26)	3/8
7/16	37 (27)	47 (35)	57 (42)	73 (54)	80 (59)	104 (77)	41 (30)	57 (42)	7/16
1/2	57 (42)	73 (54)	87 (64)	113 (83)	123 (91)	159 (117)	61 (45)	88 (64)	1/2
9/16	81 (60)	104 (77)	125 (92)	163 (120)	176 (130)	229 (169)	88 (65)	125 (92)	9/16
5/8	112 (83)	145 (107)	174 (128)	224 (165)	244 (180)	316 (233)	122 (90)	172 (127)	5/8
3/4	198 (146)	256 (189)	306 (226)	397 (293)	432 (319)	560 (413)	217 (160)	306 (226)	3/4
7/8	193 (142)	248 (183)	495 (365)	641 (473)	698 (515)	904 (667)	350 (258)	494 (364)	7/8
1	289 (213)	373 (275)	742 (547)	960 (708)	1048 (773)	1356 (1000)	523 (386)	739 (545)	1

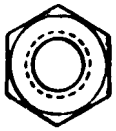
NOTE: Torque values shown with * are inch pounds.

IDENTIFICATION
CAP SCREWS AND CARRIAGE BOLTS

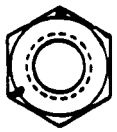
SAE GRADE 2

SAE GRADE 5

SAE GRADE 8



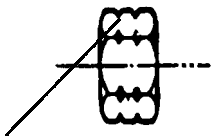
REGULAR NUTS



SAE GRADE 5 HEX NUTS

SAE GRADE 8 HEX NUTS

LOCKNUTS



GRADE IDENTIFICATION

GRADE A NO NOTCHES

GRADE B ONE CIRCUMFERENTIAL NOTCH

GRADE C TWO CIRCUMFERENTIAL NOTCHES

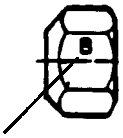
GRADE IDENTIFICATION

GRADE A NO MARKS

GRADE B THREE MARKS

GRADE C SIX MARKS

MARKS NEED NOT BE LOCATED AT CORNERS



GRADE A NO MARK
GRADE B LETTER B
GRADE C LETTER C

GRADE IDENTIFICATION

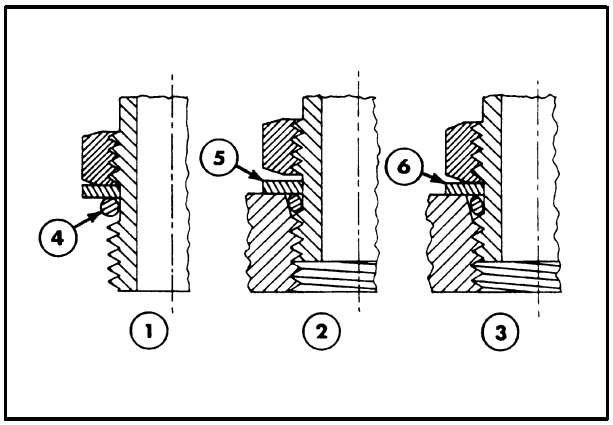
INSTALLATION OF ADJUSTABLE FITTINGS IN STRAIGHT THREAD O RING BOSSES

1. Lubricate the O ring by coating it with a light oil or petroleum. Install the O ring in the groove adjacent to the metal backup washer which is assembled at the extreme end of the groove, 4.

2. Install the fitting into the SAE straight thread boss until the metal backup washer contacts the face of the boss, 5.

NOTE: *Do not over tighten and distort the metal backup washer.*

3. Position the fitting by turning out (counterclockwise) up to a maximum of one turn. Holding the pad of the fitting with a wrench, tighten the locknut and washer against the face of the boss, 6.



7

STANDARD TORQUE DATA FOR HYDRAULIC TUBES AND FITTINGS

TUBE NUTS FOR 37° FLARED FITTINGS								O RING BOSS PLUGS ADJUSTABLE FITTING LOCKNUTS, SWIVEL JIC - 37° SEATS			
				TORQUE				TORQUE			
SIZE	TUBING OD		THREAD SIZE	NEWTON METERS		FOOT POUNDS		NEWTON METERS		FOOT POUNDS	
	mm	In.		Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
4	6.4	1/4	7/16-20	12	16	9	12	8	14	6	10
5	7.9	5/16	1/2-20	16	20	12	15	14	20	10	15
6	9.5	3/8	9/16-18	29	33	21	24	20	27	15	20
8	12.7	1/2	3/4-18	47	54	35	40	34	41	25	30
10	15.9	5/8	7/8-14	72	79	53	53	47	54	35	40
12	19.1	3/4	1-1/16-12	104	111	77	82	81	95	60	70
14	22.2	7/8	1-3/16-12	122	136	90	100	95	109	70	80
16	25.4	1	1-5/16-12	149	163	110	120	108	122	80	90
20	31.8	1-1/4	1-5/8-12	190	204	140	150	129	158	95	115
24	38.1	1-1/2	1-7/8-12	217	237	160	175	163	190	120	140
32	50.8	2	2-1/2-12	305	325	225	240	339	407	250	300

These torques are not recommended for tubes of 12.7 mm (1/2″) OD and larger with wall thickness of 0.889 mm (0.035″) or less. The torque is specified for 0.889 mm (0.035″) wall tubes on each application individually.

Before installing and torquing 37° flared fittings, clean the face of the flare and threads with a clean solvent or Loctite cleaner and apply hydraulic sealant Loctite no. 569 to the 37° flare and the threads.

Install fitting and torque to specified torque, loosen fitting and retorque to specifications.

PIPE THREAD FITTING TORQUE

Before installing and tightening pipe fittings, clean the threads with a clean solvent or Loctite cleaner and apply sealant Loctite no. 567 for all fittings including stainless steel or no. 565 for most metal fittings. For high filtration/zero contamination systems use no. 545.

THREAD SIZE	TORQUE (MAXIMUM)
1/8″ - 27	13 N·m (10 ft lbs)
1/4″ - 18	16 N·m (12 ft lbs)
3/8″ - 14	22 N·m (16 ft lbs)
1/2″ - 14	41 N·m (30 ft lbs)
3/4″ - 14	54 N·m (40 ft lbs)

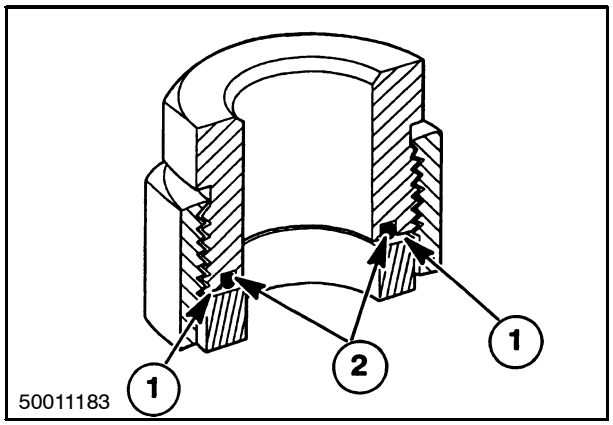
INSTALLATION OF ORFS (O RING FLAT FACED) FITTINGS

When installing ORFS fittings thoroughly clean both flat surfaces of the fitting, 1, and lubricate the O ring, 2, with light oil. Make sure both surfaces are aligned properly. Torque the fitting to specified torque listed throughout the repair manual.

IMPORTANT: *If the fitting surfaces are not properly cleaned, the O ring will not seal properly. If the fitting surfaces are not properly aligned, the fittings may be damaged and will not seal properly.*

IMPORTANT: *Always use genuine New Holland replacement oils and filters to ensure proper lubrication and filtration of engine and hydraulic system oils.*

The use of proper oils, grease, and keeping the hydraulic system clean will extend machine and component life.



8

LUBRICATION

Adequate lubrication and maintenance on a regular schedule is vital to maintaining your equipment. To ensure long service and efficient operation, follow the lubrication and maintenance schedules outlined in this manual. The use of proper fuels, oils, grease and filters, as well as keeping the systems clean, will also extend machine and component life.

IMPORTANT: *Always use genuine* ***New Holland*** *replacement parts, oils and filters to ensure proper operation, filtration of engine and hydraulic systems. See your* ***New Holland*** *dealer for additional oil quantities.*

RECOMMENDED LUBRICANTS AND COOLANTS

Lubricant	Location Used	Type and Description	Part Number	Quart or Liter	Gallon or Tube
Oil	Engine and Pivot Points without Grease Fittings, Chains	SAE 30 API CF-2SJ	9613286	1Qt.	
		SAE 30 API CF-2SJ	9613289		2.5 Gal.
		SAE 30 API CF-2SJ	9613366*	4 L	
		5W-30 API SG/CD	9673589DS	1 Qt.	
		5W-30 API SG/CD	9624590*	4 L	
		10W-30 API SG/CD	9613313	1 Qt.	
		10W-30 API SG/CD	9613314		2.5 Gal.
		10W-30 API SG/CD	9673508DS		5 Gal.
		10W-30 API SG/CD	9613358*	1 L	
		10W-30 API SG/CD	9613359*	4 L	
		15W-40 API CF-4	9613290	1 Qt.	
		15W-40 API CF-4	9673730DS		1 Gal.
		15W-40 API CF-4	9613303		2.5 Gal.
		15W-40 API CF-4	9613292		5 Gal.
		15W-40 API CF-4	9613350*	1 L	
		15W-40 API CF-4	9613351*	4 L	
Coolant	Engine	ESE-M97B18-D, Ethylene Glycol New Holland Spec. Coolant Concentrate	FGCC2701DS		1 Gal.
		Propylene Glycol Concentrate	FGCC2711DS		1 Gal.
Hydraulic Oil	Hydraulic System, Hydrostatic System Front Axle Oil	134D – ESN-M2C134-D New Holland Spec. Hydraulic oil	9624450		2.5 Gal.
		134D – ESN-M2C134-D	9624451		5 Gal.
		134D – ESN-M2C134-D	9613367*	4 L	
		134D – ESN-M2C134-D	9624785*	10 L	
Hydraulic Oil	Optional, Multi-Seasonal Use, Recommended for Low Temperatures	F200	86523625DS	1 Qt.	
		F200	86523626DS		5 Gal.
		F200	86509446*	20 L	
Gear Oil	Gearboxes	80W90 EP Gear Oil API GL5	9613295	1 Qt.	
		80W90 EP Gear Oil API GL5	9613294		2.5 Gal.
		80W90 EP Gear Oil API GL5	9613375*	5 L	
		85W140 EP Gear Oil API GL5	9613297	1 Qt.	
		85W140 EP Gear Oil API GL5	9613296		2.5 Gal.
		85W140 EP Gear Oil API GL5	9613376*	4 L	
Grease	All Grease Fittings	Lithium base EP high temperature	9861804DS		Tube
		Lithium base EP high temperature	9861804CDS*		Tube
Brake Fluid		Mineral Based Oil	1QM6C34A or 86541699DS	1 Qt.	

**** NOTE:*** *Canada Part Numbers ONLY.*

SEALANTS

DESCRIPTION	NEW HOLLAND PART NUMBER	TYPICAL APPLICATIONS	STRENGTH	COLOR
THREAD LOCK	L22200 (222)	Small screws and hardware	Low	Purple
	L24231 (242)	Small screws and hardware	Medium	Blue
	L29000 (290)	Wicking Type	Medium	Green
	L26231 (262)	Nuts & Bolts	High	Red
THREAD SEALANTS	L54531 (545)	Hydraulic/Pneumatic	Non-fouling	
	L56531 (565)	Pipe Sealant	Controlled strength	
	L56747 (567)	Pipe Sealant	High Temperature	
SILICONES	L81724 (3.5 oz. tube)	Ultra Blue RTV Gasket	Non-corrosive	Blue
	L58775 (10.2 oz. cartridge)	Ultra Blue RTV Gasket	Non-corrosive	Blue
	L82180 (3.35 oz. tube)	Ultra Blue RTV Gasket	Non-corrosive	Black
	L59875 (10.2 oz. cartridge)	Ultra Blue RTV Gasket	Non-corrosive	Black
518 GASKET ELIMINATOR	L51831DS	Mating Machined Surfaces	Flexible	Red

ECOLOGY AND THE ENVIRONMENT

Soil, air, and water are vital factors of agriculture and life in general. When legislation does not yet rule the treatment of some of the substances which are required by advanced technology, common sense should govern the use and disposal of products of a chemical and petrochemical nature.

The following are recommendations which may be of assistance:

- Become acquainted with and ensure that you understand the relative legislation applicable to your country.
- Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, antifreeze, cleaning agents, etc., with regard to their effect on man and nature and how to safely store, use and dispose of these substances. Agricultural consultants will, in many cases, be able to help you as well.

HELPFUL HINTS

1. Avoid filling tanks using cans or inappropriate pressurized fuel delivery systems which may cause considerable spillage.
2. In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of them contain substances which may be harmful to your health.
3. Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
4. Avoid spillage when draining off used engine coolant mixtures, engine, gearbox and hydraulic oils, brake fluids, etc. Do not mix drained brake fluids or fuels with lubricants. Store them safely until they can be disposed of in a proper way to comply with local legislation and available resources.
5. Modern coolant mixtures, i.e. antifreeze and other additives, should be replaced every two years. They should not be allowed to get into the soil but should be collected and disposed of safely.
6. Do not open the air-conditioning system yourself. It contains gases which should not be released into the atmosphere. Your dealer or air conditioning specialist has a special extractor for this purpose and will have to recharge the system properly.
7. Repair and leaks or defects in the engine cooling or hydraulic system immediately.
8. Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
9. Protect hoses during welding as penetrating weld splatter may burn a hole or weaken them, allowing the loss of oils, coolant, etc.

INTERNATIONAL SYMBOLS

As a guide to the operation of your tractor, various universal symbols have been utilized on the instruments, controls, switches, and fuse box. The symbols are shown below with an indication of their meaning.


Thermostart starting aid


Alternator charge


Fuel level


Automatic Fuel shut-off


Engine speed (rev/min x 100)


Hours recorded


Engine oil pressure


Engine coolant temperature


Coolant level


Tractor lights


Headlamp main beam


Headlamp dipped beam


Work lamps

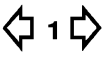

Stop lamps

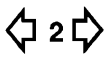

Horn


Radio

KAM
Keep alive memory


Turn signals


Turn signals –one trailer


Turn signals –two trailers


Front wind-screen wash/wipe


Rear wind-screen wash/wipe


Heater temp-erature control


Heater fan


Air conditioner


Air filter blocked


Parking brake


Brake fluid level


Trailer brake


Roof beacon


Warning! Corrosive substance


P.T.O.

N
Transmission in neutral


Creeper gears


Slow or low setting


Fast or high setting


Ground speed


Differential lock


Rear axle oil tem-perature


Transmission oil pressure


FWD engaged


FWD disengaged


Warning!


Hazard warning lights


Variable control


Pressurised! Open carefully


Position Control


Draft Control


Accessory socket


Implement socket


%age slip


Hitch raise (rear)


Hitch lower (rear)


Hitch height limit (rear)


Hitch height limit (front)


Hitch disabled


Hydraulic and transmission filters


Remote valve extend


Remote valve retract


Remote valve float


Malfunction! See Operator's Manual


Malfunction!(alterna tive symbol)